

## Electro-hydraulic Proportional Directional Valve

Model: 4WRKE...3XJ



- ◆ Size 10 to 32
- ◆ Maximum working pressure 350 bar
- ◆ Maximum working flow 1600 L/min

### Contents

Function description, sectional drawing	02-03
Models and specifications	04
Functional symbols	05
Technical parameters	06
Characteristic curve	07-11
Component size	12-15
Electrical connections	16

### Features

- Pilot operated two-stage proportional directional valve
- For subplate mounting
- Control the direction and size of the flow
- Operation by proportional solenoids
- Spring centred main control spool
- Electrical position feedback
- Main stage with position closed-loop control
- Internal amplifier

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## Function description, sectional drawing

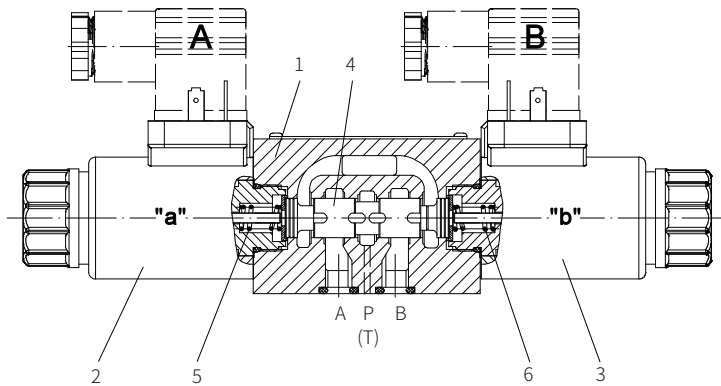
Pilot control valve model 4WRAP6W7...3XJ/G24... (1st stage)

This valve is a direct operated proportional valve. The dimensions of control edge is designed and optimized for the use as a pilot control valve for proportional directional valves model 4WRKE.

The proportional solenoids are oil-immersed DC solenoids with detachable coils. They convert the electric current proportionally into mechanical force. The increase of electric current cause the correspondingly higher of solenoid force. During the whole adjustment stroke, the set solenoid force remains unchanged.

The pilot control valve mainly consists of the valve body (1), proportional solenoids (2 and 3), valve spool (4), and springs (5 and 6).

When the solenoid is de-energised, the working oil ports are connected to the oil tank. If one of the two solenoids (2 or 3) is energised, the solenoid force moves the valve spool (4) against the spring (5 or 6). Once the overlap area is overcome, one of the two working oil ports connected to the oil tank is blocked and will connect to the pressure chamber. Then the fluid flows from P to the control chamber of the main stage.



Model 4WRAP6W7-3XJ/G24...

## Function description, sectional drawing

The 4WRKE valve is a two-stage proportional directional control valve. They control the size and direction of the flow. The main stage is position closed loop controlled so that the valve spool position is independent of the hydraulic force in larger flows.

The valve consists of the pilot control valve (1), valve body (8), main valve spool (7), covers (5 and 6), centering spring (4), inductive position sensor (9), and pressure reducing valve (3).

If there is no input signal, the main valve spool (7) is held in the central position by the centering spring (4). The two control chambers in the covers (5 and 6) are connected to the oil tank through the valve spool (2).

The main valve spool (7) is connected to the corresponding electronic amplifier through the inductive position sensor (9), the change of position of the main valve spool (7) as well as the change of the command value at the summing point of the amplifier result in a differential voltage.

The control deviation is obtained by comparing the command value/ actual value through the electronic and a current is supplied to the proportional solenoid of the pilot valve (1).

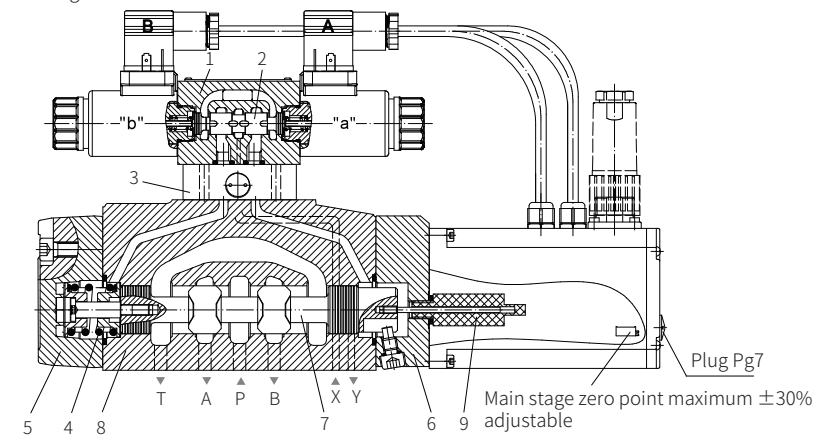
The current induces solenoid force within the solenoid and transmit it to the solenoid push rod to push the control valve spool. The flow through the control port causes the main spool to move.

The main valve spool (7) with the solenoid core induction position sensor (9) continues to move until the actual value and command value are equal.

Under the condition of closed loop control, the main valve spool (7) is in force balanced and remained in the control position.

The changes of valve spool stroke and the control valve opening are proportional to the command value. The electronic control amplifier is built into the valve.

It must be avoided to drain all the oil in the return line. If necessary, a back pressure valve is to be installed in the circuit (back pressure about 2 bar).



Model 4WRKE16...-3XJ/

### Valve characteristics

- The second stage is basically composed of our proportional valve components.
- The zero point adjustment of the "main stage zero point" is preset by the manufacturer, and can be adjusted within range of  $\pm 30\%$  of the nominal stroke through the potentiometer inside the electronic control. The integrated electronic control can be operated by removing the plug at the end of the valve cover.
- When replacing the pilot control valve or electronic controller, it must be readjusted. Any adjustment must be carried out by trained experts.



## Technical parameters

Overview					
Size		10	16	25	32
Installation and commissioning		Optional, firstly horizontal			
Storage temperature range	°C	-20 to +80			
Environment temperature range	°C	-20 to +50			
Weight	kg	8.7	11.2	16.8	31.5
Hydraulic (Measured at pressure P=100 bar and using HLP46, $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ )					
Working pressure	Pilot control valve Pilot oil supply	bar	25 to 315		
	Main valve oil ports A, B, P	bar	Up to 315	Up to 350	Up to 350
Return flow pressure	Port T Pilot oil drain, internal	bar	Static <10 (pilot valve)		
	Pilot oil drain, external	bar	Up to 315	Up to 250	Up to 250
	Port Y	bar	Static <10 (pilot valve)		
Nominal flow rate $q_{nom} \pm 10\%$ (at $\Delta P=10\text{bar}$ )	L/min	25	-	220	-
		50	125	220	400
$\Delta P$ =valve pressure differential	L/min	100	180	350	600
		170	460	870	1600
Flow of the main valve (maximum permissible flow)	L/min	170	460	870	1600
Control oil flow in port X and Y with stepped input signal (0 to 100 %) (315 bar)	L/min	4.1	8.5	11.7	13
Fluid		Mineral oil (HL, HLP) to DIN 515241; Biology can quickly decompose oil according to VDMA 24568; HETG (Rapeseed oil) <sup>1)</sup> ; HEPG (Polyethyleneglycol) <sup>2)</sup> ; HEES (Synthetic Fats) <sup>2)</sup>			
The maximum allowable pollution degree of the oil	Pilot valve	Class 17/15/12 <sup>3)</sup>			
	Main valve	Class 120/18/15 <sup>3)</sup>			
Oil temperature range	°C	-20 to +80 (preferably +40 to +50)			
Viscosity range	mm <sup>2</sup> /s	20 to 380 (preferably 30 to 45)			
Hysteresis	%	≤1			
Response sensitivity	%	≤0.5			
Electrical					
Voltage type		DC			
Signal type		Analog			
Maximum power	W	72 (average=24W)			
Electrical connection		With plug-in connector to DINEN 175201-804			
Valve protection to EN 60529		IP65, plug installed and locked			
Electric controller		Integrated in the valve			

1) For NBR seal and FKM seal.

2) Only for FKM seal.

3) The oil must meet the cleanliness degree requested by the components in the hydraulic system. Effective oil filtration can prevent failure and increase the service life of the components.

## Characteristic curve

(Measured when using HLP46,  $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ )

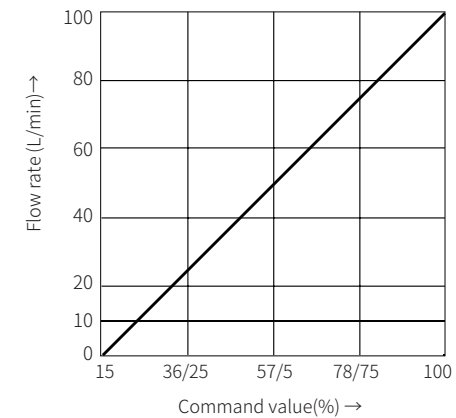
Flow-command value characteristic curve, e.g.

P → A / B → T: 10bar pressure differential (symbols E and W6)

P → A or A → T: 5bar pressure drop

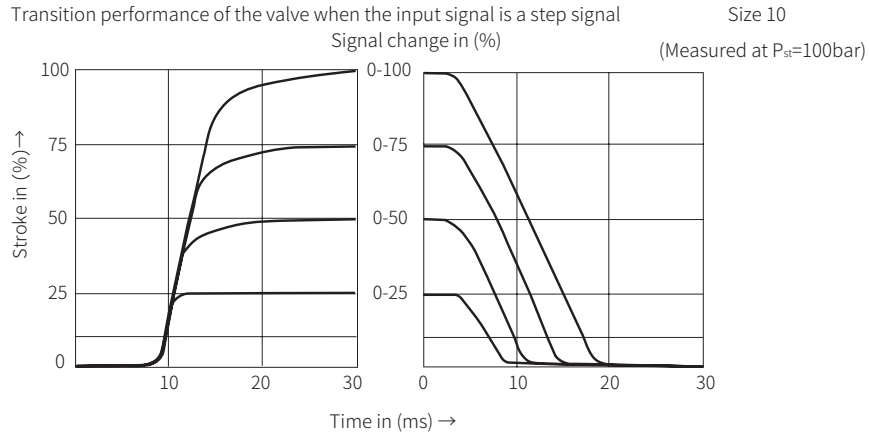
Applicable to functional symbol E..., W... and R...

The characteristic curve of the valve spool is L

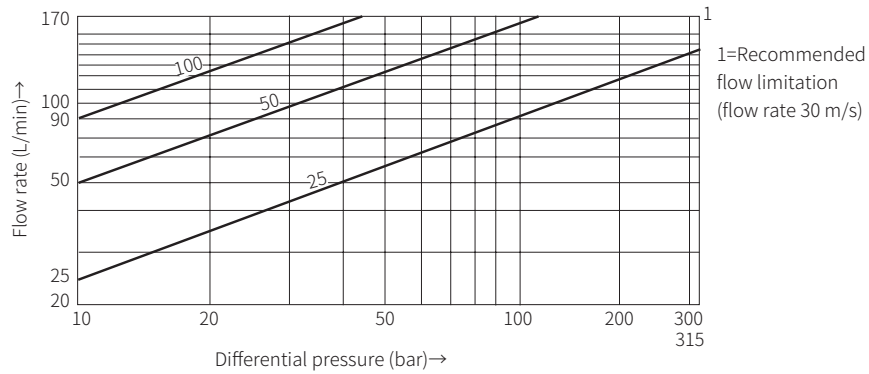


## Characteristic curve

(Measured when using HLP46,  $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ )

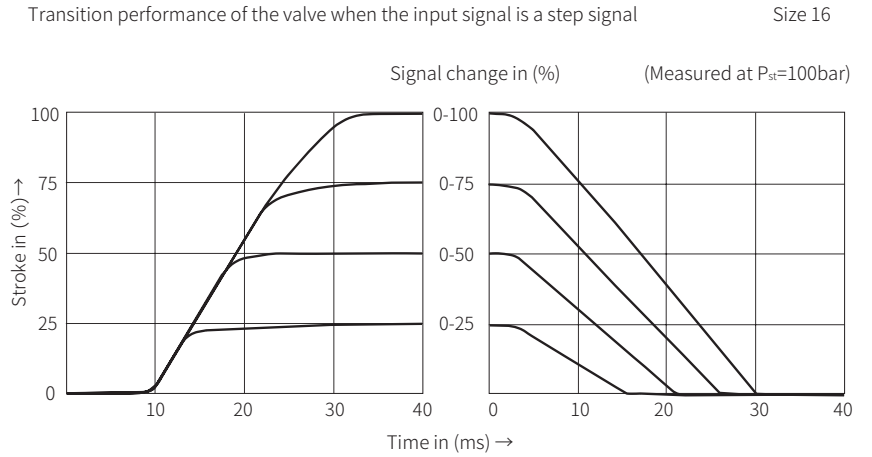


Flow load curve at maximum valve opening  
 (Tolerance  $\pm 10\%$ )

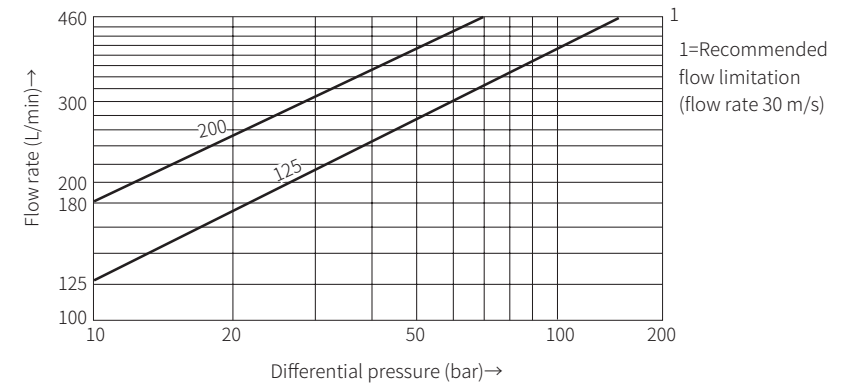


## Characteristic curve

(Measured when using HLP46,  $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ )



Flow load curve at maximum valve opening  
 (Tolerance  $\pm 10\%$ )

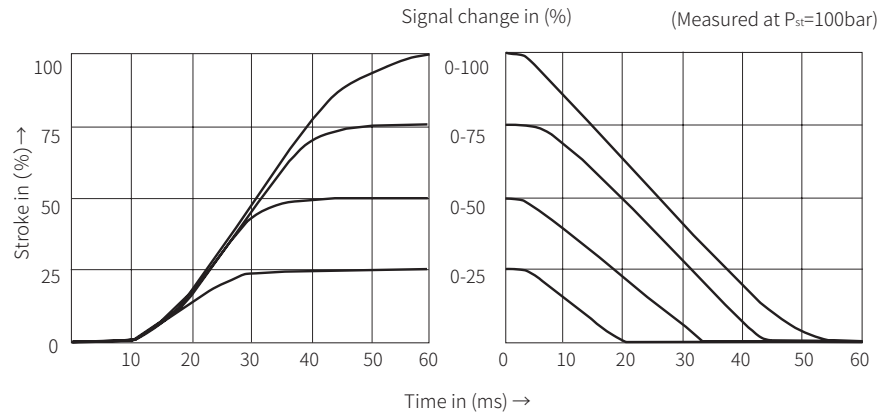


Characteristic curve

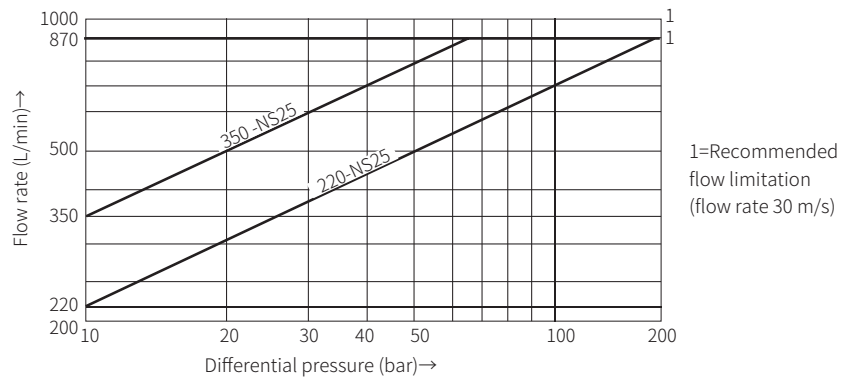
(Measured when using HLP46,  $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ )

Transition performance of the valve when the input signal is a step signal

Size 25



Flow load curve at maximum valve opening  
(Tolerance  $\pm 10\%$ )

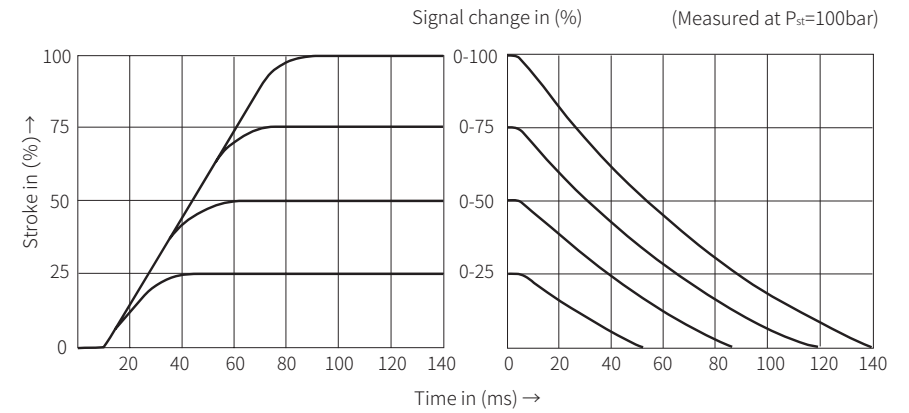


Characteristic curve

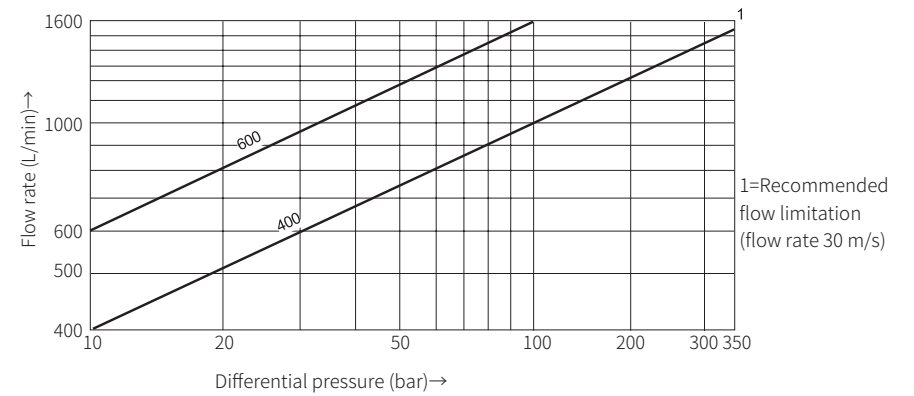
(Measured when using HLP46,  $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ )

Transition performance of the valve when the input signal is a step signal

Size 32



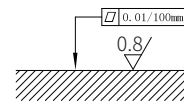
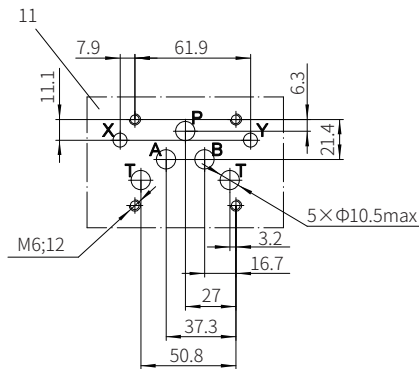
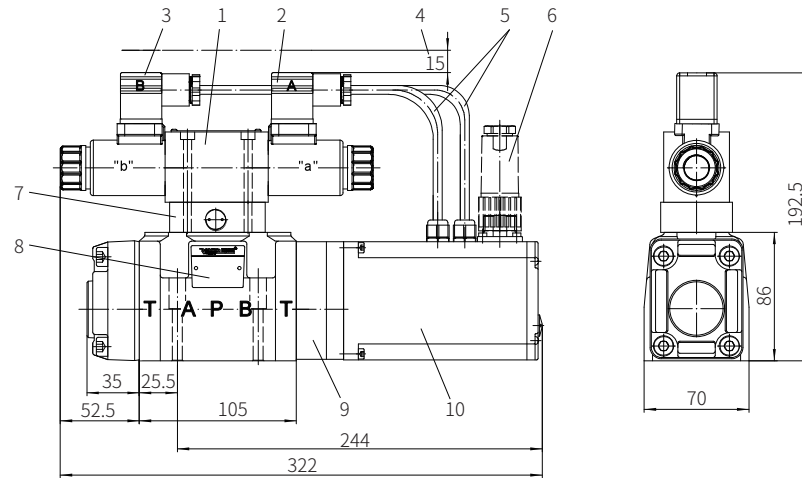
Flow load curve at maximum valve opening  
(Tolerance  $\pm 10\%$ )



## Component size

Size unit: mm

Model 4WRKE10...-3XJ/...



Required surface finishing of mating components

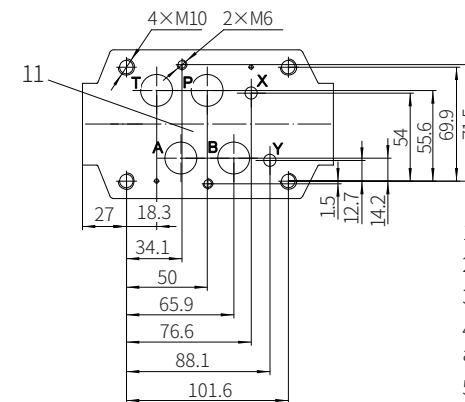
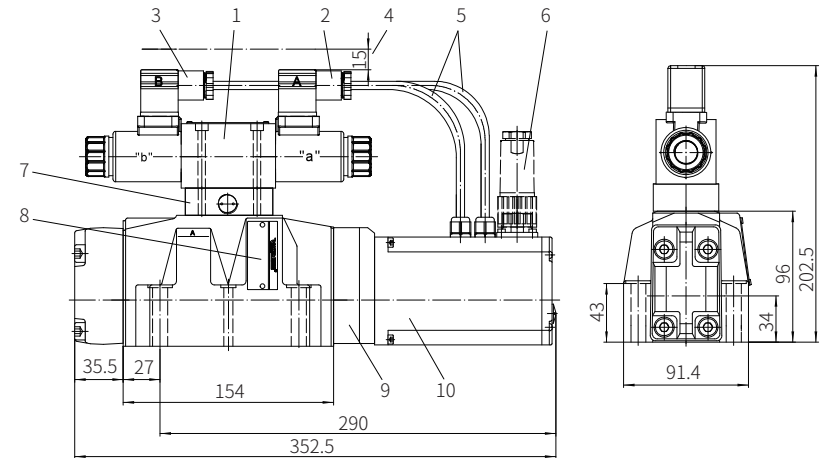
Valve fixing screw  
M6x40-10.9 grade GB/T70.1-2000  
Tightening torque  $M_A=13.7\text{Nm}$

- |   |                             |
|---|-----------------------------|
| 1 Pilot control valve                             | 6 Plug-in connector         |
| 2 Grey plug "A"                                   | 7 Pressure reducing valve   |
| 3 Black plug "B"                                  | 8 Name plate                |
| 4 Space required to connect cable and remove plug | 9 Main valve                |
| 5 Cable   | 10 Integrated amplifier     |
|   | 11 Valve connection surface |

## Component size

Size unit: mm

Model 4WRKE16...-3XJ...



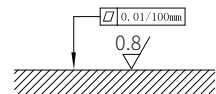
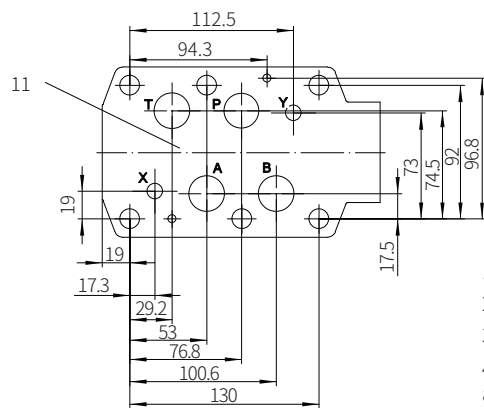
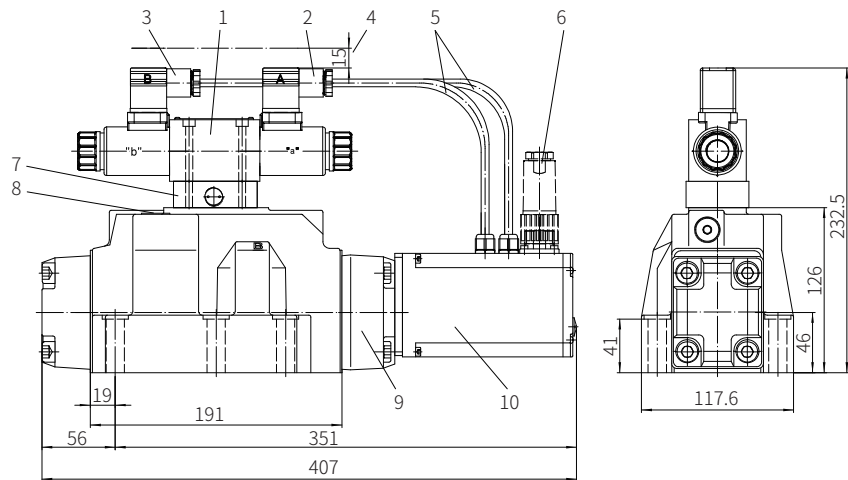
Valve fixing screw  
4xM10x60-10.9 grade GB/T70.1-2000  
Tightening torque  $M_A=60\text{Nm}$   
2xM6x55-10.9 grade GB/T70.1-2000  
Tightening torque  $M_A=13.7\text{Nm}$

- |   |
|---|
| 1 Pilot control valve                             |
| 2 Grey plug "A"                                   |
| 3 Black plug "B"                                  |
| 4 Space required to connect cable and remove plug |
| 5 Cable   |
| 6 Plug-in connector                               |
| 7 Pressure reducing valve                         |
| 8 Name plate                                      |
| 9 Main valve                                      |
| 10 Integrated amplifier                           |
| 11 Valve connection surface                       |

## Component size

Size unit: mm

Model 4WRKE25...-3XJ/...



Required surface finishing of mating components

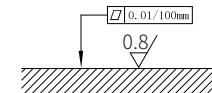
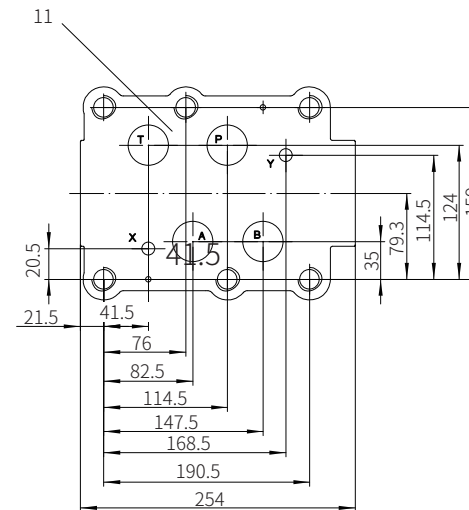
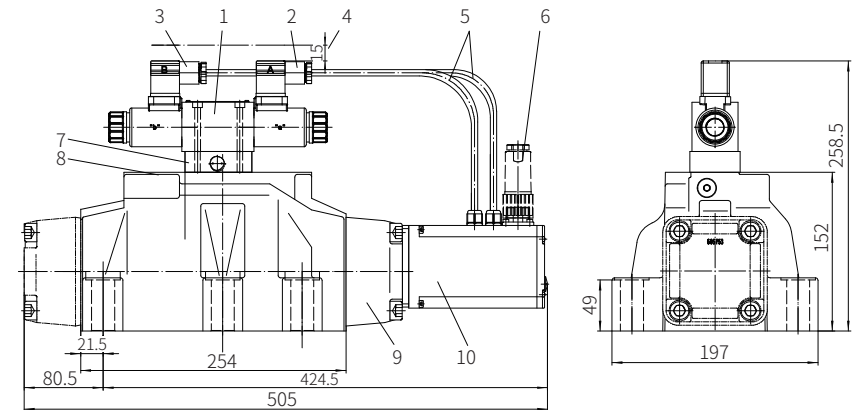
Valve fixing screw  
6xM12x60-10.9 grade GB/T70.1-2000  
Tightening torque  $M_A=95\text{Nm}$

- 1 Pilot control valve
- 2 Grey plug "A"
- 3 Black plug "B"
- 4 Space required to connect cable and remove plug
- 5 Cable
- 6 Plug-in connector
- 7 Pressure reducing valve
- 8 Name plate
- 9 Main valve
- 10 Integrated amplifier
- 11 Valve connection surface

## Component size

Size unit: mm

Model 4WRKE32...-3XJ/...



Required surface finishing of mating components

Valve fixing screw  
6x20x80-10.9 grade GB/T70.1-2000  
Tightening torque  $M_A=373\text{Nm}$

- 1 Pilot control valve
- 2 Grey plug "A"
- 3 Black plug "B"
- 4 Space required to connect cable and remove plug
- 5 Cable
- 6 Plug-in connector
- 7 Pressure reducing valve
- 8 Name plate
- 9 Main valve
- 10 Integrated amplifier
- 11 Valve connection surface